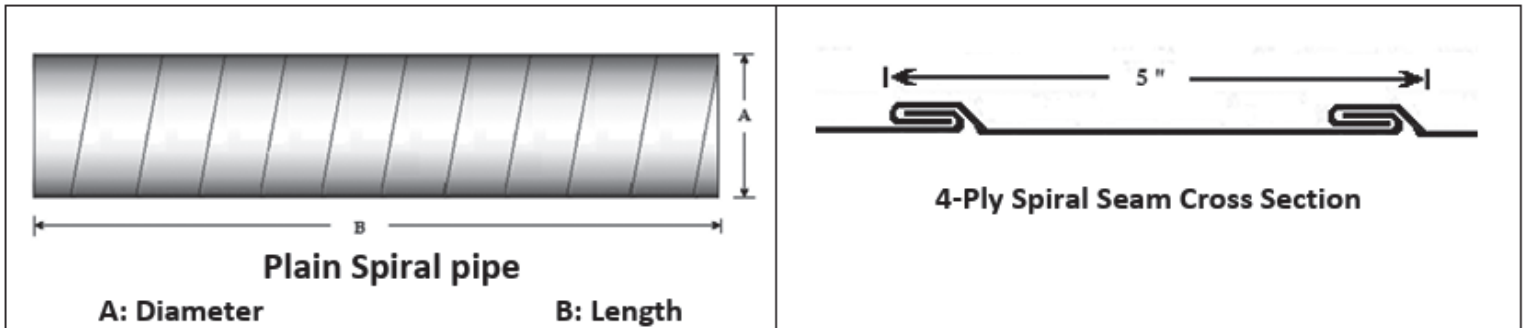




Employee owned. Family founded. Made in the USA.

Paintlock Spiral Pipe



Spiral Pipe Standard Sizes and Gauges

Thickness	26 Gauge	24 Gauge	22 Gauge	20 Gauge	18 Gauge	16 Gauge
Diameter	4" to 14"	16" to 26"	28" to 36"	38" to 50"	52" to 60"	60" to 66"

	Spiral Pipe Range	Material	Thickness Range	ASTM	Type	Lockseam
	4" to 66"	Galvanized	0.018-0.063 (26-16 Gauge)	A-653	G-90	4-Ply Spiral Lockseam
	4" to 66"	Galvanneal	0.018-0.063 (26-16 Gauge)	A-653	A-40	4-Ply Spiral Lockseam
	4" to 66"	PCD	0.018-0.063 (26-16 Gauge)	A-653	4X4, 4X4	4-Ply Spiral Lockseam
	4" to 66"	Aluminum	0.040-0.050	B-316	3003 H-14	4-Ply Spiral Lockseam
	4" to 66"	Stainless Steel	0.023-0.036 (24-22 Gauge)	A-420	304	4-Ply Spiral Lockseam

Spiral Pipe Additional Options Available On Request

☐ **Spiracoustics** ☐ 1" ☐ 1.5" ☐ 2" (Liner thickness) *** 8" Round minimum OD ***

☐ **Double Wall** ☐ Solid Galvanized Inner ☐ Perforated Galvanized 22 gauge Inner

☐ **Corrugated**

* All gauges and reinforcements are in compliance with 2005 SMACNA standards for duct fabrication.